

AQL CHART

		Acceptable Quality Levels (Normal Inspection)																										
Sample Size Code Letter	Sample Size	0.065		0.1		0.15		0.25		0.4		0.65		1		1.5		2.5		4		6.5		10		15		
		Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	
A	2																					0	1					
B	3																				0	1						
C	5																			0	1							
D	8																0	1										
E	13															0	1											
F	20															0	1											
G	32															0	1											
H	50																											
J	80																											
K	125																											
L	200																											
M	315																											
N	500																											
P	800																											
Q	1250																											
R	2000																											

↓ = Use first sampling plan below the arrow. If sample size equals, or exceeds, lot or batch size, do 100% inspection.
 ↑ = Use first sampling plan above the arrow.

For a complete explanation of AQL see: [The Importer's Guide to Managing Product Quality with AQL](#)

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SINGLE SAMPLING PLAN FOR NORMAL INSPECTION, ANSI/ASQ STANDARD Z1.4-2003							
SAMPLE SIZE CODE LETTERS							
Lot Size	General Inspection Levels			Special Inspection Levels			
	I	II	III	S1	S2	S3	S4
2 to 8	A	A	B	A	A	A	A
9 to 15	A	B	C	A	A	A	A
16 to 25	B	C	D	A	A	B	B
26 to 50	C	D	E	A	B	B	C
51 to 90	C	E	F	B	B	C	C
91 to 150	D	F	G	B	B	C	D
151 to 280	E	G	H	B	C	D	E
281 to 500	F	H	J	B	C	D	E
501 to 1200	G	J	K	C	C	E	F
1201 to 3200	H	K	L	C	D	E	G
3201 to 10000	J	L	M	C	D	F	G
10001 to 35000	K	M	N	C	D	F	H
35001 to 150000	L	N	P	D	E	G	J
150001 to 500000	M	P	Q	D	E	G	J
500001 and over	N	Q	R	D	E	H	K

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